## INTERNATIONAL SEARCH REPORT

International application No.

PCT/JP01/03188

CI + 0	NAME OF THE PARTY			
A. CLASSIFICATION OF SUBJECT MATTER Int.Cl7 B22C15/06				
According to International Patent Classification (IPC) or to both national classification and IPC				
B. FIELDS SEARCHED				
Minimum documentation searched (classification system followed by classification symbols)  Int.Cl B22C5/00-25/00				
Documentation searched other than minimum documentation to the extent that such documents are included in the fields  Jitsuyo Shinan Koho 1926-1996 Toroku Jitsuyo Shinan Koho 199  Kokai Jitsuyo Shinan Koho 1971-2001 Jitsuyo Shinan Toroku Koho 199				
Electronic data base consulted during the international search (name of data base and, where practicable, search terms used)				
C. DOCUMENTS CONSIDERED TO BE RELEVANT				
Category*	Tele			
A	JP, 9-225588, A (Sinto Kogyo Ltd.), 02 September, 1997 (02.09.97), (Family: none)		1-27	
A	JP, 7-232234, A (Sinto Kogyo L 05 September, 1995 (05.09.95), (Family: none)	td.)	, 1-27	
	documents are listed in the continuation of Box C.		See patent family annex.	
Special categories of cited documents:  document defining the general state of the art which is not considered to be of particular relevance earlier document but published on or after the international filing date  "L" document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified)  softment subulshed prior to the international thing date but false than the priority date claimed  Date of the actual completion of the international search		"X" "Y"	later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document of combined with one or more other such documents, such combination being obvious to a person skilled in the art focument member of the same patent family.	
06 July, 2001 (06.07.01)  Name and making address of the ISA			17 July, 2001 (17.07.01)	
Japanese Patent Office		Auth	onzed officer	
facsimile No.		Telep	phone No.	